

What is claimed is:

1. A throwaway insert comprising:
 - an insert body formed in a polygonal shape;
 - a cutting face formed by a polygonal face of the insert body;
 - a corner cutting edge which is formed in a curved shape at a corner of the cutting face;
 - a major cutting edge which is formed along a side edge of the cutting face proximate to a first end of the corner cutting edge; and
 - a recessed portion which is formed, in another side edge of the cutting face proximate to a second end of the corner cutting edge, and so as to be recessed toward the inside of the cutting face.